Spring Plungers • smooth, without collar

EH 22080.



Product Description

Spring plungers can be used for locating or for applying pressure, as a detent or for ejection.

Material

Body

• Stainless steel 1.4305

Rall

· Stainless steel, hardened

Spring

stainless steel

Assembly

The locating hole has to be adapted to each individual application case. We recommend an F8 size location hole for easy assembly and a H9 size when tight fit is required.

Characteristic

Standard spring load: no marking Reinforced spring load: marked with two lines





Standard spring load

Heavy spring load

More information

Notes

Special types on request. Spring plungers are specially tested for spring range and forces.

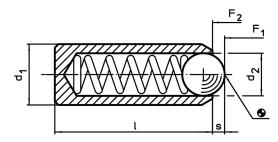
References

Calculation of indexing resistance, please refer to appendix - Technical Data -

Further products

Spring Plungers, smooth, without collar, with moveable ball

Drawing



Order information

| | Dimensions | | Stroke | Spring load ¹⁾ | | | Location hole | 1 | Art. No. |
|---------------------------------------|----------------|------|--------|---------------------------|----------------|------|---------------------------------------|-----|------------|
| d ₁ ±0.04 | d ₂ | I | S | F₁ ~ | F ₂ | max. | joint connection F8 / press fit H9 | | |
| 20.01 | [mm] | l | [mm] | | [N] | [°C] | [mm] | [g] | |
| stainless steel, standard spring load | | | | | | | | | |
| 2.0 | 1.0 | 3.5 | 0.30 | 0.8 | 1.5 | 250 | 2.0 | 0.1 | 22080.0306 |
| 2.5 | 1.5 | 5.0 | 0.40 | 2.8 | 4.7 | 250 | 2.5 | 0.1 | 22080.0308 |
| 3.0 | 2.0 | 7.0 | 0.65 | 4.5 | 7.5 | 250 | 3.0 | 0.3 | 22080.0310 |
| 3.5 | 2.5 | 9.0 | 0.80 | 8.5 | 14.0 | 250 | 3.5 | 0.5 | 22080.0312 |
| 4.0 | 3.0 | 11.0 | 0.90 | 8.0 | 14.0 | 250 | 4.0 | 0.7 | 22080.0315 |
| 4.5 | 3.2 | 12.0 | 0.95 | 9.5 | 16.5 | 250 | 4.5 | 1.0 | 22080.0317 |
| 5.0 | 3.5 | 13.0 | 1.00 | 11.0 | 18.0 | 250 | 5.0 | 1.4 | 22080.0320 |
| 5.5 | 4.0 | 14.0 | 1.20 | 15.5 | 25.0 | 250 | 5.5 | 1.8 | 22080.0322 |

¹⁾ statistical average value

Erwin Halder KG

www.halder.com Page 1 of 2
Published on: 1.6.2023