

Setting Dies • for Expander sealing plug

EH 22880.



Product Description

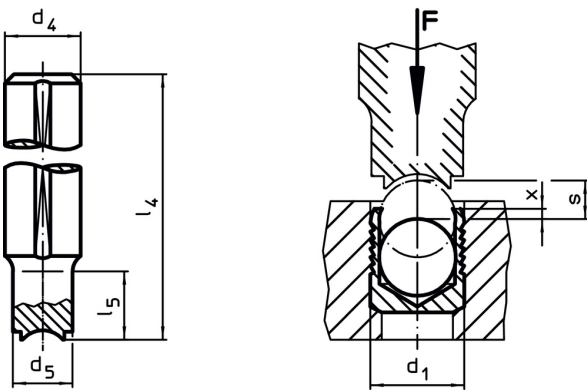
Expander® sealing plugs are used for safe, quick and economic sealing of bore holes in fluid technology, e.g. hydraulic drilling holes in jig and fixture construction. Assembly is effected by pressing in the sealing plug into the drilling hole by means of the prescribed setting die.

Please refer to the technical data following these product information pages.


Material

- Tool steel, heat-treated

Drawing



Order information

Dimensions								Art. No.
d ₁	d ₄ h9	d ₅	l ₄	l ₅	x ±0.2	s		
[mm]								
3	10	2.8	100	10	0.4	1.20	53	22880.0153
4	10	3.8	100	10	0.2	1.50	54	22880.0154
5	10	4.8	100	12	0.4	2.00	53	22880.0155
6	10	5.8	100	15	0.4	2.50	53	22880.0156
7	10	6.8	100	18	0.4	3.00	54	22880.0157
8	10	7.8	100	20	0.3	3.50	55	22880.0158
9	14	8.8	100	22	0.4	4.00	102	22880.0159
10	14	9.8	100	25	0.4	4.50	103	22880.0160
12	14	11.7	150	30	0.4	5.50	167	22880.0162
14	20	13.7	150	35	0.4	6.35	316	22880.0164
16	20	15.7	150	40	0.6	7.00	326	22880.0166
18	20	17.7	150	45	0.6	8.00	340	22880.0168
20	25	19.7	150	50	0.8	9.00	495	22880.0170
22	25	21.7	150	55	0.8	10.00	516	22880.0172