

直杆型导正销

- 抛光加工 -

Type	材質 硬度	Catalog No.	形状																								
- 前端R型 -	RoHS 10 相当于SKD11 60~63HRC	L-STC (No.3~25)	<table border="1"> <caption>抛光范围(B)</caption> <thead> <tr> <th>P</th> <th>(B)</th> </tr> </thead> <tbody> <tr> <td>2,000~2,999</td> <td>13</td> </tr> <tr> <td>3,000~9,999</td> <td>19</td> </tr> <tr> <td>10,000~</td> <td>25</td> </tr> </tbody> </table> <p>Ⓜ L < (B) + 20时, (B)为-20。</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Ra</th> </tr> </thead> <tbody> <tr> <td>1.6</td> <td>R ≤ 0.2</td> </tr> <tr> <td>2.0</td> <td></td> </tr> <tr> <td>2.5</td> <td></td> </tr> <tr> <td>3~</td> <td>R ≤ 0.5</td> </tr> </tbody> </table>	P	(B)	2,000~2,999	13	3,000~9,999	19	10,000~	25	No.	Ra	1.6	R ≤ 0.2	2.0		2.5		3~	R ≤ 0.5						
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前端形状的外观因P尺寸而异。Ⓜ P.280 < MISUMI 独创规格 >																											
- 前端锥型 -	RoHS 10 相当于SKD11 60~63HRC	L-TTC (No.3~25)	<table border="1"> <caption>抛光范围(B)</caption> <thead> <tr> <th>P</th> <th>(B)</th> </tr> </thead> <tbody> <tr> <td>2,000~2,999</td> <td>13</td> </tr> <tr> <td>3,000~9,999</td> <td>19</td> </tr> <tr> <td>10,000~</td> <td>25</td> </tr> </tbody> </table> <p>Ⓜ L < (B) + 20时, (B)为-20。</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Ra</th> </tr> </thead> <tbody> <tr> <td>1.6</td> <td>R ≤ 0.2</td> </tr> <tr> <td>2.0</td> <td></td> </tr> <tr> <td>2.5</td> <td></td> </tr> <tr> <td>3~</td> <td>R ≤ 0.5</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>P</th> <th>G</th> </tr> </thead> <tbody> <tr> <td>1,000~1,999</td> <td>10°</td> </tr> <tr> <td>2,000~</td> <td>15°</td> </tr> </tbody> </table>	P	(B)	2,000~2,999	13	3,000~9,999	19	10,000~	25	No.	Ra	1.6	R ≤ 0.2	2.0		2.5		3~	R ≤ 0.5	P	G	1,000~1,999	10°	2,000~	15°
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Catalog No. Type	No.	L						指定单位0.001mm		A	Y	H
								min.	max.			
Ⓜ 相当于SKD11 (No.3~25) L-STC L-TTC L-ATTC	1.6	42	52	62				1.000	1.600	(10)	2	2.6
	2.0	42	52	62				1.000	2.000			3
	2.5	42	52	62				1.500	2.500			3.5
	3	42	52	62	72	82	(92)	2.000	3.000			5
Ⓜ 相当于SKH51 L-HSTC L-HTTC L-HATTC	4	42	52	62	72	82	(92)	3.000	4.000	(15)	3	7
	5	42	52	62	72	82	(92)	4.000	5.000			8
	6	42	52	62	72	82	(92)	5.000	6.000			9
	8	42	52	62	72	82	(92) (102)	6.000	8.000			25
Ⓜ 粉末高速钢 L-PSTC L-PTTC L-PATTC	10	42	52	62	72	82	(92) (102)	8.000	10.000	30	5	11
	13	42	52	62	72	82	(92) (102)	10.000	13.000			13
	16	42	52	62	72	82	(92) (102)	13.000	16.000			16
	20	42	52	62	72	82	(92) (102)	16.000	20.000			19
	25	42	52	62	72	82	(92) (102)	20.000	25.000			23
		42	52	62	72	82	(92) (102)	20.000	25.000			28

- Ⓜ L (102) ... D8的L102仅SKD11适用。
- Ⓜ L (92)(102) ... L92、102仅前端R型、前端锥型适用。
- Ⓜ A (10) ... P ≥ 6.0时, 不可选择A10。Ⓜ A (15) ... P ≥ 15.0时, 不可选择A15。
- Ⓜ A (20) ... P ≥ 20.0时, 不可选择A20。