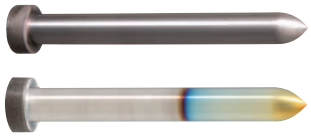
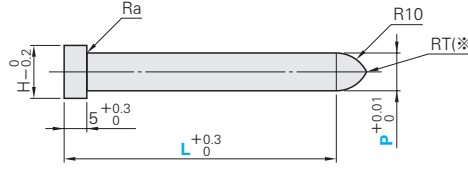

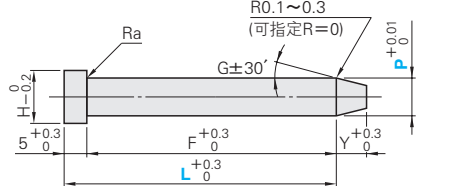
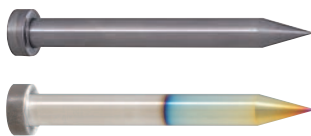
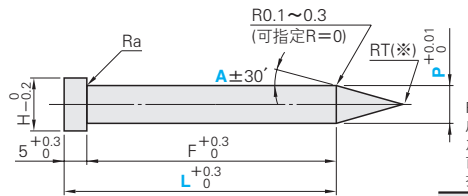


# 直杆型导正销

-TiCN涂覆处理·DLC涂覆处理-

パイロットパンチ

Type	材質 硬度	Catalog No.	形状														
一前端R型一 	RoHS 10 相当于SKH51 61~64HRC 表面3000HV  粉末高速钢 64~67HRC 表面3000HV	-TiCN涂覆处理- <b>H-HSTC</b> -DLC涂覆处理- <b>N-HSTC</b>  -TiCN涂覆处理- <b>H-PSTC</b> -DLC涂覆处理- <b>N-PSTC</b>	 <table border="1" style="float: right;"> <thead> <tr> <th>No.</th> <th>Ra</th> </tr> </thead> <tbody> <tr> <td>1.6</td> <td rowspan="3">R≤0.2</td> </tr> <tr> <td>2.0</td> </tr> <tr> <td>2.5</td> </tr> <tr> <td>3~</td> <td>R≤0.5</td> </tr> </tbody> </table> <p>前端形状的外观因P尺寸而异。☒ P.280 &lt;MISUMI独创规格&gt;</p> <p>☑ RT(※)→ P&lt;8的前端制成圆形以免发生危险。如果要求前端为锐角,请指定RT=0。(但P≥8时,前端为平面。☒ P.1634) ☑ 有关前端R部的长度,请参阅产品数据“凸模R部长度”。☒ P.1634</p>	No.	Ra	1.6	R≤0.2	2.0	2.5	3~	R≤0.5						
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一前端锥型一 	RoHS 10 相当于SKH51 61~64HRC 表面3000HV  粉末高速钢 64~67HRC 表面3000HV	-TiCN涂覆处理- <b>H-HTTC</b> -DLC涂覆处理- <b>N-HTTC</b>  -TiCN涂覆处理- <b>H-PTTC</b> -DLC涂覆处理- <b>N-PTTC</b>	 <table border="1" style="float: right;"> <thead> <tr> <th>No.</th> <th>Ra</th> </tr> </thead> <tbody> <tr> <td>1.6</td> <td rowspan="3">R≤0.2</td> </tr> <tr> <td>2.0</td> </tr> <tr> <td>2.5</td> </tr> <tr> <td>3~</td> <td>R≤0.5</td> </tr> </tbody> </table> <table border="1" style="float: right;"> <thead> <tr> <th>P</th> <th>G</th> </tr> </thead> <tbody> <tr> <td>1.00~1.99</td> <td>10°</td> </tr> <tr> <td>2.00~</td> <td>15°</td> </tr> </tbody> </table> <p>&lt;MISUMI独创规格&gt;</p>	No.	Ra	1.6	R≤0.2	2.0	2.5	3~	R≤0.5	P	G	1.00~1.99	10°	2.00~	15°
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一前端锐角型一 	RoHS 10 相当于SKH51 61~64HRC 表面3000HV  粉末高速钢 64~67HRC 表面3000HV	-TiCN涂覆处理- <b>H-HATTC</b> -DLC涂覆处理- <b>N-HATTC</b>  -TiCN涂覆处理- <b>H-PATTC</b> -DLC涂覆处理- <b>N-PATTC</b>	 <table border="1" style="float: right;"> <thead> <tr> <th>No.</th> <th>Ra</th> </tr> </thead> <tbody> <tr> <td>1.6</td> <td rowspan="3">R≤0.2</td> </tr> <tr> <td>2.0</td> </tr> <tr> <td>2.5</td> </tr> <tr> <td>3~</td> <td>R≤0.5</td> </tr> </tbody> </table> <p>RT(※)→前端制成圆形以免发生危险。如果要求前端为锐角,请指定RT=0。</p>	No.	Ra	1.6	R≤0.2	2.0	2.5	3~	R≤0.5						
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1.6	R≤0.2																
2.0																	
2.5																	
3~	R≤0.5																

Type	Catalog No.	No.	L							指定单位0.01mm		A	Y	H
										min.	max.			
M 相当于SKH51	-TiCN涂覆处理- <b>H-HSTC</b> -DLC涂覆处理- <b>N-HSTC</b>	1.6	42	52	62					1.00	1.60	(10)	2	2.6
		2.0	42	52	62					1.00	2.00			3
		2.5	42	52	62					1.50	2.50			3.5
		3	42	52	62	72	82	(92)		2.00	3.00	5		
		4	42	52	62	72	82	(92)		3.00	4.00	7		
M 粉末高速钢	-TiCN涂覆处理- <b>H-PSTC</b> -DLC涂覆处理- <b>N-PSTC</b>	5	42	52	62	72	82	(92)		4.00	5.00	(15)	3	8
		6	42	52	62	72	82	(92)		5.00	6.00			9
		8	42	52	62	72	82	(92)		6.00	8.00	25	5	11
		10	42	52	62	72	82	(92) (102)		8.00	10.00			13
		13	42	52	62	72	82	(92) (102)		10.00	13.00			30
		16	42	52	62	72	82	(92) (102)		13.00	16.00	19		
		20	42	52	62	72	82	(92) (102)		16.00	20.00	23		
25	42	52	62	72	82	(92) (102)		20.00	25.00	28				

☑ L (92)(102) → L92、102仅前端R型、前端锥型适用。  
 ☒ A (10) → P≥6.0时,不可选择A10。☒ A (15) → P≥15.0时,不可选择A15。  
 ☒ A (20) → P≥20.0时,不可选择A20。